

DRA WING No

EP.AS PER FIGURE-1

d1=290

ID 290

+0.0
-3.2

88(MIN.)

525

+3.2
-0.0

84 (THK)

ID 410

+0.0
-3.2

OD 578

EP.AS PER DRG. NO:
3-80-300-19825
STY-Pm, d1=410

(TYP)

R10

(TYP)

30°

(TYP)

628

110(MIN.)

628

1256

87

(TYP)

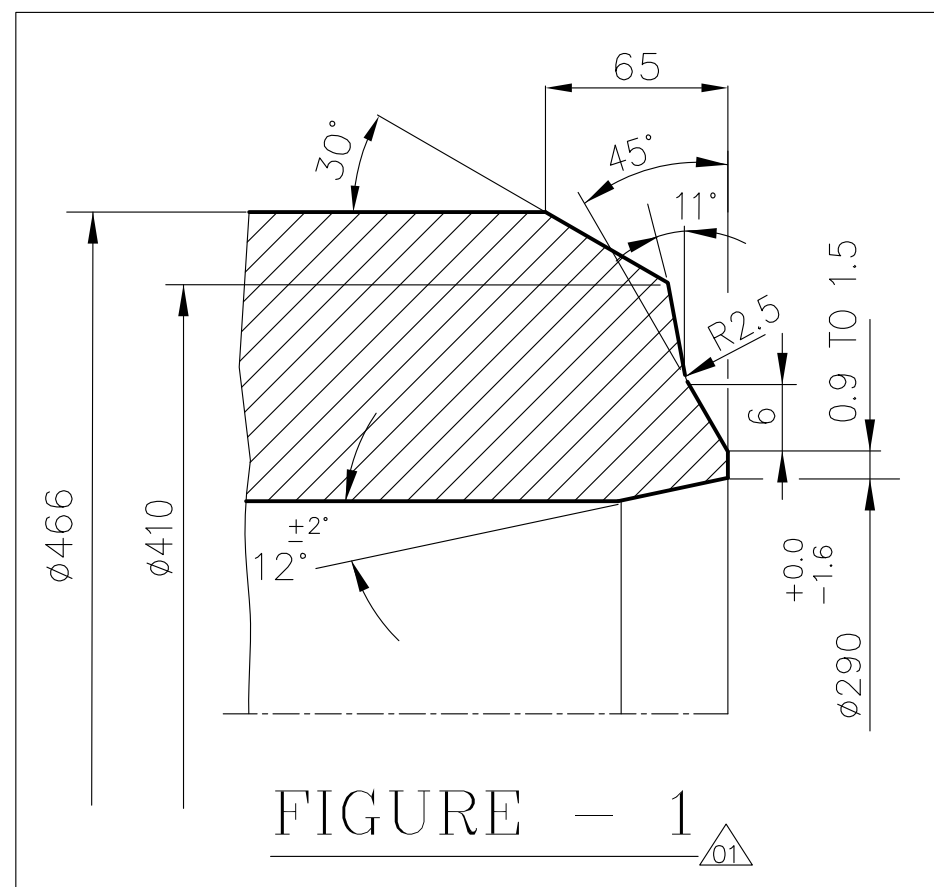


FIGURE — 1

REV 01	DATE	ALTD : R.BHARATH
	27.09.18	APPD : I.BISWAS
	DIMENSIONS ALTERED AS MARKED WEIGHT CORRECTED NOTE NO-5 ALTERED	
	REVISIONS MARKED AS 	

01. DESIGN PRESSURE : 450 kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 200° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234.
05. DIMENSIONS AND TOLERANCES ARE AS PER THIS DRAWING.
06. MATERIAL SPECIFICATION SHALL BE SA234WPC(A)
07. FOLLOW TDG:102 (LATEST REVISION)
08. WEIGHT GIVEN IN BOM IS INDICATIVE ONLY.
ACTUAL WEIGHT TO BE FURNISHED BY FITTING SUPPLIER.
09. CONSTRUCTION SHALL BE SEAMLESS
10. CONNECTING PIPE SIZE –ID410X84/ID290X60

[illegible]